

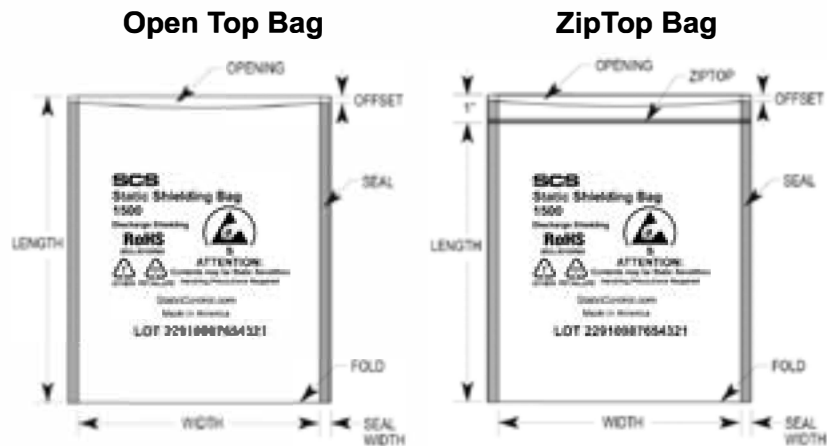
# Metal-Out Static Shielding Bag 1500

This transparent metal-out static shielding bag is designed to provide static safe packaging for the shipment and/or storage of ESD sensitive items including outside ESD protected areas. Bags are printed with an ESD protective symbol and a lot code for traceability. Open Top and ZipTop styles are available. The bags are heat sealable.

SCS Metal-Out Static Shielding Bags 1500 are manufactured from a top coated metallized polyester and polyethylene laminate. The proprietary top coating is designed to protect the metal layer and quickly discharge any electrical field. Polyester dielectric, in concert with the metal layer, provides shielding for the bag contents from Electrostatic Discharge (ESD) and helps minimize the penetration of an electrical field.

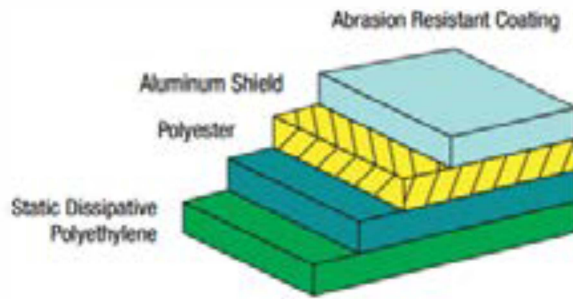
Meets ANSI/ESD S20.20, Packaging Standard ANSI/ESD S541, and Static Control Bag ANSI/ESD S11.4 Level 3

Physical	Typical Value	Testing Method
Puncture Resistance	10 lbs, 44 N	MIL-STD-3010 Method 2065
Seal Strength	14 lbs, 62 N	ASTM D882
Thickness	3 mils, .0762 mm +/-10%	MIL-STD-3010 Test Method 1003 Method B
Marking Adhesion	Pass	IPC-TM-650 2.4.1
Transparency	40%	Tobias
Electrical	Typical Value	Testing Method
Discharge Shielding	<10 nJ	ANSI/ESD STM11.31
Surface Resistance - Interior	$1 \times 10^4$ to $< 1 \times 10^{11}$ ohms	ANSI/ESD STM11.11
Surface Resistance - Exterior	$1 \times 10^4$ to $< 1 \times 10^6$ ohms	ANSI/ESD STM11.11
Charge Retention	<100 volts	1410.515
Cleanliness	Typical Value	Testing Method
Silicone	Not Detected	ASTM-E168 (FTIR)
Heat Sealing Conditions	Typical Value	
Temperature	300°F – 375°F, 149°C – 190°C	
Time	0.5 – 3.5 seconds	
Pressure	30 – 70 PSI, 206 – 482 KPa	



Tolerance: Width -0, +1/4"  
Length +/- 1/8" Offset 0 to 1/4"  
Seal width 3/8" with a tolerance of +/- 1/8"

Note: Standard bag markings shown above and are not to scale.



Bag is free of amines, N-octanoic acid, silicones and heavy metals.

## RoHS, REACH, and Conflict Minerals Statement

See the Desco Industries RoHS, REACH, and Conflict Minerals Statement:  
[DescoIndustries.com/ROHS3.aspx](http://DescoIndustries.com/ROHS3.aspx)

## See the SCS Limited Warranty:

[StaticControl.DescoIndustries.com/Limited-Warranty.aspx](http://StaticControl.DescoIndustries.com/Limited-Warranty.aspx)

This product is intended for commercial use only.  
Specifications and procedures subject to change without notice.



# SCS

**DRAWING  
NUMBER**  
1500 Series

**DATE**  
June  
2019