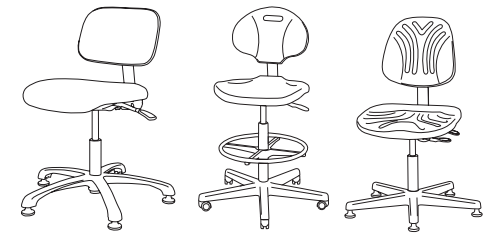



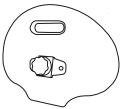



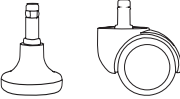
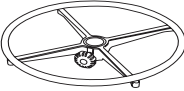



CHAIR ASSEMBLY INSTRUCTION GUIDE

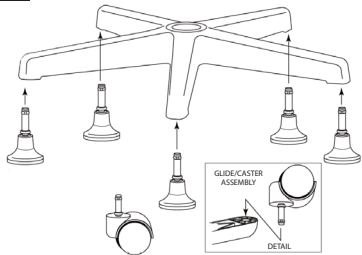
for BEVCO WESTMOUND/DORAL/EVERLAST/DURA CHAIRS
4000/5000/7000/7000D/8000 Series Non-Tilt Models



PARTS LIST

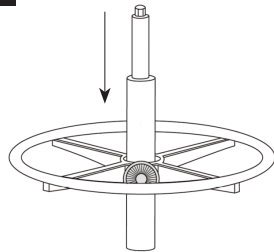
- | | | | | | | | |
|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |
| Support bar
(1) | Backrest
w/hinge assembly
and handwheel
(1) | Seat w/control
Mechanism
(1) | Five-star Base
(1) | Pneumatic Cylinder
(1) | Glides/Casters
(5) | Footring
(optional)
(1) | Armrests
(optional)
(2) |

1



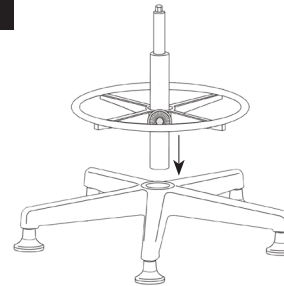
Insert glides or casters into each leg of the base.

2



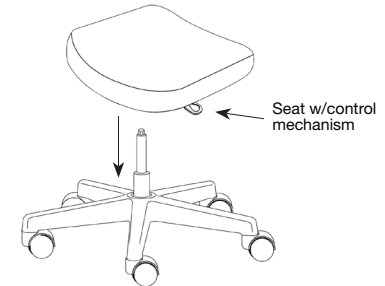
Slide footring (if enclosed) onto cylinder. Ensure the tubular ring faces upward. Tighten handwheel securely.

3



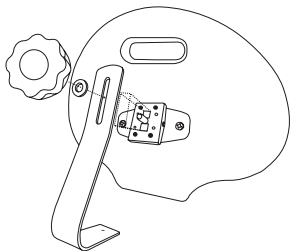
Slide the cylinder into the center of the base.

4



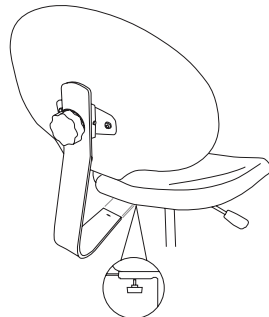
Place seat with control mechanism onto the end of the pneumatic cylinder. Sit on seat to secure fit onto cylinder.

5



Remove handwheel and white washer from hinge assembly on back. Slide screw through slot in back support bar so it is aligned with the two raised squares on hinge assembly, then position white washer against back bar and then tighten handwheel securely.

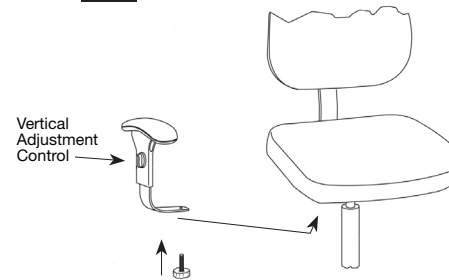
6



Slide bottom of back support bar into the opening of the control mechanism underneath back of seat. Tighten handwheel securely.

7

OPTIONAL ARMREST ASSEMBLY



Optional arms available on Doral & Everlast chairs. Slide arm bracket into mounting plate attached underneath seat. Tighten handwheel securely.